

## Oppalyte™ 20MD347

Preliminary

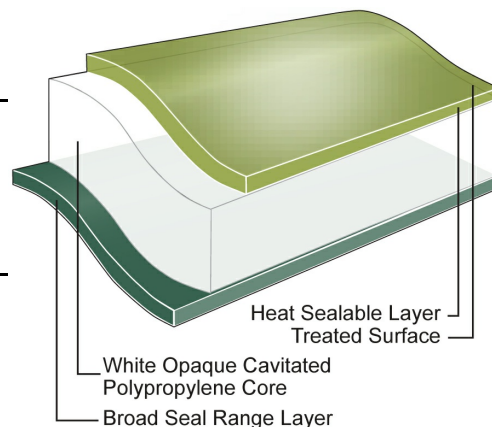
### Oriented Polypropylene Film

#### Product Description

OPPalyte 20MD347 is a coextruded super white opaque, modified higher density, biaxially oriented polypropylene film, heat sealable on both sides. This opaque film is ideal for use in lamination on HFFS and VFFS machines, and may be used for overwrap applications.

#### Key Features

- Excellent yield
- Good whiteness
- Broad sealing range
- Good crease resistance
- To be used for lamination



### General

#### Availability

- ✓ Africa & Middle East
- ✓ Asia Pacific
- ✓ Europe

#### Features

- ✓ In Lamination Lap Sealable
- ✓ Broad Seal Range

#### Applications

- ✓ Biscuits/Cookie/Crackers
- ✓ Bakery
- ✓ Frozen Food
- ✓ Crisps and Snacks
- ✓ Confectionery, Gum
- ✓ Confectionery, Chocolate
- ✓ Health and Beauty Care
- ✓ Ice Cream
- ✓ Confectionery, Sugar
- ✓ Dairy Products
- ✓ Household and Detergents

#### Uses

- ✓ Box Overwrap Flexible Packaging
- ✓ HFFS Flexible Packaging
- ✓ VFFS Flexible Packaging

#### Appearance

- ✓ White

#### Processing Method

- ✓ Cold Seal Adhesive
- ✓ Inner Web Adhesive Lamination

#### Revision date

- ✓ October 14, 2013

## Properties

Property	Typical Value	Unit	Test Based On
Yield	62.5	m <sup>2</sup> /kg	Internal Method
Unit Weight	16	g/m <sup>2</sup>	Internal Method
Film Thickness	20	μ	Internal Method
Gloss(45°)	55		Internal Method
Light Transmission	45	%	Internal Method
Whiteness Index	90		Internal Method
Tensile Strength at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	90	Mpa	Internal Method
TD	200	Mpa	Internal Method
Elongation at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	160	%	Internal Method
TD	30	%	Internal Method
Dimensional Stability 135°C / 275°F, 7 min			
MD	-4.0	%	Internal Method
TD	-4.0	%	Internal Method
Elastic Modulus			
MD	1500	Mpa	Internal Method
TD	2700	Mpa	Internal Method
Crimp Seal Strength 140°C, 0.3 Mpa, 2 sec			
	400	g/2.5 cm	Internal Method
Heat Seal Range Untreated/Untreated			
	55	°C	Internal Method
Coefficient of Friction Untreated Surface			
	0.30		Internal Method
Water Vapor Transmission Rate 38°C, 90% RH			
	7.0	g/m <sup>2</sup> /24 hr	Internal Method

## Legal Statement

Contact your Jindal Films Customer Service Representative for potential food contact application compliance (e.g. FDA, EU,HPFB). This product is not intended for use in medical applications and should not be used in any such applications.

## Processing Statement

- Standard reel winding: Available one-side treated outside

## Footnotes

1. Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete country availability.
2. Tested at 38°C (100°F)/100%RH, then calculated to 90%RH with .90 multiplier.

Typical properties: these are not to be construed as specifications.

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