

## Oppalyte™ 42MH647

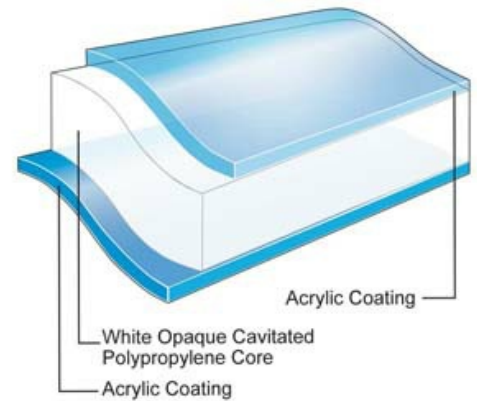
### Oriented Polypropylene Film

#### Product Description

OPPalyte 42MH647 is a super-white opaque, modified higher density, biaxially oriented polypropylene film, acrylic coated two sides. It provides outstanding performance on all packaging machines.

#### Key Features

- Low sealing threshold
- High seal strengths even under low pressure sealing
- Good aroma barrier
- Excellent packaging machine performance
- Outstanding opacity, white background and reduced show-through
- Excellent stiffness
- Ideal support for normal ink systems
- Water based coatings



#### General

##### Availability

- ✓ Africa & Middle East
- ✓ Asia Pacific
- ✓ Europe

##### Features

- ✓ Acrylic Coated
- ✓ Flavor & Aroma Barrier
- ✓ Light Barrier

##### Applications

- ✓ Biscuits/Cookie/Crackers
- ✓ Box Overwrap
- ✓ Confectionery, Gum
- ✓ Confectionery, Sugar
- ✓ Bakery
- ✓ Confectionery, Chocolate
- ✓ Health and Beauty Care
- ✓ Household and Detergents
- ✓ Crisps and Snacks
- ✓ Dry Foods and Beverage Powders
- ✓ Pet Food

##### Uses

- ✓ Box Overwrap Flexible Packaging
- ✓ HFFS Flexible Packaging
- ✓ Pre-made Bags - Flexible Packaging
- ✓ VFFS Flexible Packaging

##### Appearance

- ✓ White

##### Processing Method

- ✓ Cold Seal Adhesive
- ✓ Solvent Flexographic Printing
- ✓ Solvent Rotogravure Printing
- ✓ Surface Print Unsupported

## Revision date

 October 10, 2013

## Properties

Property	Typical Value	Unit	Test Based On
Yield	32.1	m <sup>2</sup> /kg	Internal Method
Unit Weight	31.1	g/m <sup>2</sup>	Internal Method
Film Thickness	42	μ	Internal Method
Gloss(45°)	70		Internal Method
Light Transmission	25.0	%	Internal Method
Whiteness Index	90		Internal Method
Tensile Strength at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	105	Mpa	Internal Method
TD	185	Mpa	Internal Method
Elongation at Break <i>200 mm/min pull rate, 120 mm jaw separation</i>			
MD	170	%	Internal Method
TD	55	%	Internal Method
Dimensional Stability 135°C / 275°F, 7 min			
MD	-5.0	%	Internal Method
TD	-3.0	%	Internal Method
Elastic Modulus			
MD	1700	Mpa	Internal Method
TD	2800	Mpa	Internal Method
Seal Strength (ESM) <i>105°C, 0.034 Mpa, 2 sec</i>			
	300	g/2.5 cm	Internal Method
Coefficient of Friction <i>Both Sides</i>			
	0.25		Internal Method
Water Vapor Transmission Rate			
<i>38°C, 90% RH</i>	4.0	g/m <sup>2</sup> /24 hr	Internal Method
<i>23°C, 85% RH</i>	0.80	g/m <sup>2</sup> /24 hr	Internal Method
Oxygen Transmission Rate <i>23°C, 0% RH</i>			
	750	cm <sup>3</sup> /m <sup>2</sup> /24 hr	Internal Method
Oxygen Transmission Rate (Wet) <i>23°C, 75% RH</i>			
	750	cm <sup>3</sup> /m <sup>2</sup> /24 hr	Internal Method

## Legal Statement

Contact your Jindal Films Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB). This product is not intended for use in medical applications and should not be used in any such applications.

## Footnotes

1. Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete country availability.
2. Tested at 38°C (100°F)/100%RH, then calculated to 90%RH with .90 multiplier.
3. Sample dimensions and conditioning vary due to differences in equipment design.

Typical properties: these are not to be construed as specifications.

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