

Oppalyte[™] 50MH247



Oriented Polypropylene Film Product Description OPPalyte 50MH247 is a super white opaque, modified higher density, biaxially oriented polypropylene film. This opaque and stiff film is ideal for mono material requirements and it has been especially designed for cold seal applications. **Key Features** Treated Surface White Layer · Excellent stiffness and flex resistance White Opaque Cavitated Polypropylene Core • Outstanding opacity, white background and reduced show-through Good moisture barrier White Layer · Exceptional printability and receptivity to coatings • Excellent support for cold seal adhesion General **Availability** Africa & Middle East Asia Pacific ~ Europe **Features** -Light Barrier **Applications** Biscuits/Cookie/Crackers Confectionery, Sugar Confectionery, Gum Frozen Food Bakery Confectionery, Chocolate Household and Detergents Crisps and Snacks Dry Foods and Beverage Powders Ice Cream Uses HFFS Flexible Packaging -Appearance White **Processing Method** Outer Web Adhesive Lamination Cold Seal Adhesive Inner Web Adhesive Lamination Solvent Flexographic Printing Surface Print Unsupported Solvent Rotogravure Printing Inner Web Extrusion Lamination **Revision date**

October 10, 2013

Properties

Property	Typical Value	Unit	Test Based On
Yield	27.5	m²/kg	Internal Method
Unit Weight	36.3	g/m²	Internal Method
Film Thickness	50	μ	Internal Method
Gloss(45°)	70		Internal Method
Light Transmission	22.0	%	Internal Method
Whiteness Index	90		Internal Method
Tensile Strength at Break			
200 mm/min pull rate, 120 mm jaw separation			
MD	105	Мра	Internal Method
TD	185	Мра	Internal Method
Elongation at Break			
200 mm/min pull rate, 120 mm jaw separation			
MD	170	%	Internal Method
TD	55	%	Internal Method
Dimensional Stability 135°C / 275°F, 7 min			
MD	-3.0	%	Internal Method
TD	-3.0	%	Internal Method
Elastic Modulus			
MD	1700	Мра	Internal Method
TD	2800	Мра	Internal Method
Coefficient of Friction			
Untreated Surface	0.60		Internal Method
Water Vapor Transmission Rate			
38°C, 90% RH	3.0	g/m²/24 hr	Internal Method
23°C, 85% RH	0.50	g/m²/24 hr	Internal Method

Legal Statement

Contact your Jindal Films Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB). This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

• Standard reel winding: Available one-side treated outside

Footnotes

- 1. Product may not be available in one or more countries in the identfied Availability regions. Please contact your Sales Representative for complete country availability.
- 2. Tested at 38°C (100°F)/100%RH, then calculated to 90%RH with .90 multiplier.

Typical properties: these are not to be construed as specifications.

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