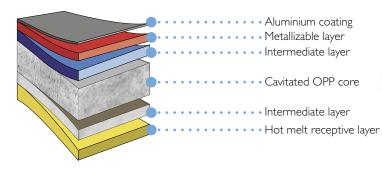


# BOPP film

## METALLIZED WHITE CAVITATED FILM FOR LABELS

**PI 7** 



## **Typical values**

PROPERTIES		UNITS	TEST METHODS	
Thickness Grammage Yield		microns g/m² m²/Kg	DIN EN ISO 2286 1/2/3	<b>40</b> 24.00 41.67
<b>TENSILE PROP</b>	ERTIES			
Tensile strength	MD	N/mm <sup>2</sup>	ASTM D882 DIN EN ISO 527-1/3	85
Elongation	MD	%		150
Secant Modulus 100%	MD	N/mm <sup>2</sup>		60
Elastic Modulus 1%	MD	N/mm <sup>2</sup>		1200
Tensile strength	TD	N/mm <sup>2</sup>		150
Elongation	TD	%		45
OPTICAL PROP	ERTIES			
Optical Density			IOQ 824.18	2.4
Opacity		%	"	99.6
Whiteness Index (before metallization)		%	ASTME 313	85
THERMAL STA	BILITY			
Shrinkage (hot air 130°C - 5')	MD	%	OPMA TC4a	4
	TD	%		I
COEFFICIENT OF	FRICTION		· · ·	
Untr / Untr	dynamic		ASTM D1894	0.40
Untr / Met	dynamic		DIN EN ISO 8295	0.25

#### Guidelines for storage of OPP film

No special conditions are required for the storage of OPP films but it is recommended that dry conditions below 30°C are employed to minimise any deterioration of surface discharge treatment level.

All OPP films should be allowed to reach operating room temperature for 24 hours before use. Metallized (OPP) films are well known to age with time and it is recommended that stock should be evaluated for ink adhesion prior to printing and if necessary a primer employed. In case of deterioration of wetting tension level it is recommended that the material is re-treated prior to conversion to optimise adhesion of inks and adhesives.

Polypropylene films characteristics are maintained for 6 months from the date of production except for metallized layer surface tension.

#### Food contact

Vifan PLZ complies with the requirements of EEC directives and FDA regulation. Specific documentation and migration test results are available upon request.



The results obtained and above properties refer to average values of laboratory tests on samples of our standard production. It is understood that this entails no obligation and/or responsability on our part

Customers should verify the suitability of the film for its specific end use. Therefore this document will not represent a product specification.

### Description

• White cavitated metallized film specially designed for labels applications

#### **Properties**

• Outstanding shining metal appearance

- Excellent printing characteristics and chromatic performance
- Good stiffness & mechanical properties
- Excellent metal adhesion
- Easy to cut
- Good hot metal acceptance
- High performance on labelling machine

#### **Typical Applications**

• Wrap-around reel-fed labels

#### **Safeguards**

• Release notes for Vibac Europe films are available on request

